



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

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269A3150-5-80901-1
Job Sheet 189069



Part No: 269A3150-5-80901-1

Job Qty: 2 pcs

Part Name: Base



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/18/19

Job Tracking No:

Due Date: 3/1/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG 269A3150-5-80901 Rev.4 IPP Rev. A 18.11.14 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Conventional Mill - 1	2 pcs	3/1/19	3/1/19	0.00	0.67	Conventional Mill - 1		
							Conventional Mill - 2		
110	QC 2	2 pcs	3/1/19	3/1/19	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 38		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 54		
							QC 2 - 56		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		



Container No: S156855



Part: 269A3150-5-80901-1

Job No: 189069

Serial No/Batch: S156855

Revision: 4

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 02/26/19

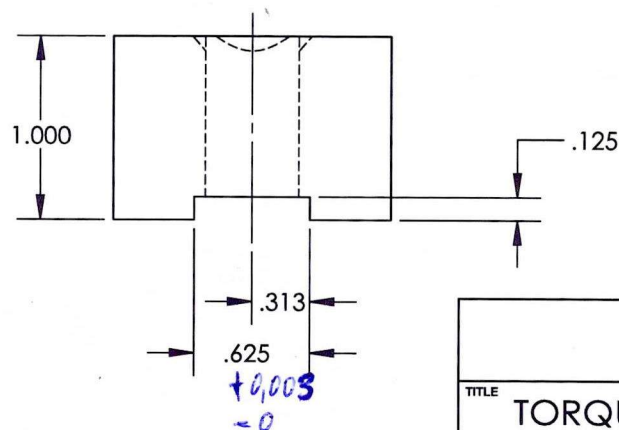
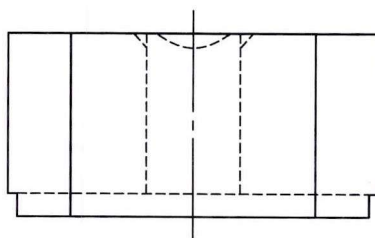
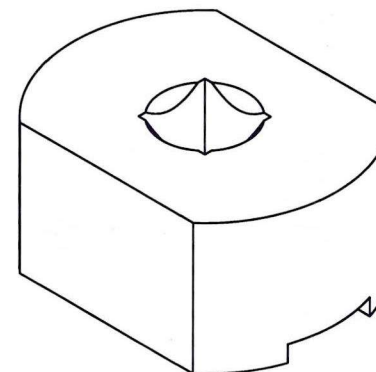
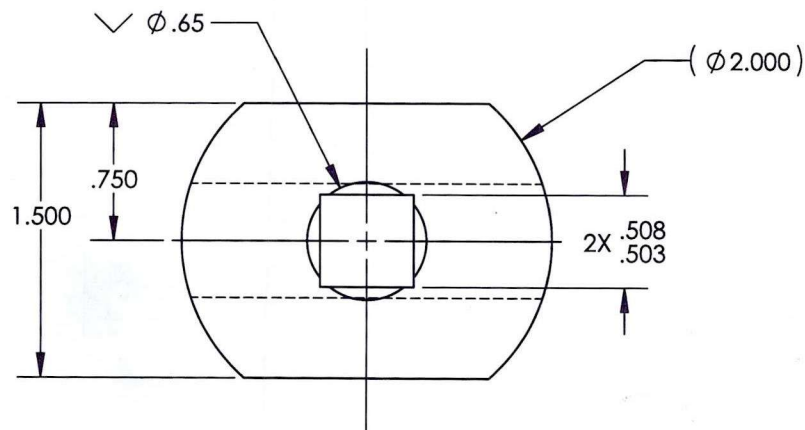
Plex 1/18/19 7:45 AM Dart.lajeunesse.marie

120	QC 8	2 pcs	3/1/19	0.00 0.00	QC 2 - 8	
					QC 8 - 12	
					QC 8 - 14	
					QC 8 - 17	
					QC 8 - 20	
					QC 8 - 25	
					QC 8 - 3	
					QC 8 - 32	
					QC 8 - 33	
					QC 8 - 35	
					QC 8 - 38	
					QC 8 - 39	
					QC 8 - 4	
					QC 8 - 44	
					QC 8 - 45	
					QC 8 - 49	
					QC 8 - 58	
					QC 8 - 8	B-a 19-02-28
					QC 8 - 9	
					QC 8 - 68	
130	Packaging 3-1 - Stock - B4B	2 pcs	3/1/19	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	Q
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
140	QC 21 - SA	2 pcs	3/1/19	0.00 0.00	QC 21 - SA - 21	DAG MAR 04 2019 21 9-89
Part Op 100 - 1-Machine as per DWG. 2-Deburr Descriptions: 130 - .						
Job BOM						
Part / Item	Component Name	Quantity	Operation	Container		
M1018R2.000	1018-1025 round bar 2.00	.1880 (.094 ea)	100-Conventional Mill - 1	S037949		
Job Allocations						
Operation	Component Part	Required	Inventory	Allocated		
100-Conventional Mill - 1	M1018R2.000	0	0	0		
Part Specifications						
Specifications could not be found.						

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL
4	-1 CH'D DIMENSION WAS .500 BROACHED THRU IS .503-.508. CH'D DIMENSION WAS Ø2.000 IS (Ø2.000).	7/22/14	DJN
			RJC



SHOP COPY
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ENGINEERING
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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 189069 MWS
(901-18)

(-1)
BASE

DART AEROSPACE	
TITLE TORQUE WRENCH ADAPTER	
DWG NO. 269A3150-5-80901-1	REV 4
MAT'L 1018	DRAWN BY: NELSON
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D. Weil</i>
.XXX ± .005 FRACTIONS ± 1/32	HEAT TREAT
.XX ± .01 ANGLES ± 5°	FINISH
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	269
SCALE 1:1	DATE 7/22/2014
SHEET 2 OF 3	